

MATERIAL DATA SHEET

XH – ECOPUR (dark red)

Thermoplastic polyurethane-elastomer (TPU)
on the basis of polyester (hydrolysis resistant)

DIN ASTM
YAU YAU

Property	Unit	Value	Standard
Durometer hardness	SHORE A	97 ± 1	DIN 53505
Durometer hardness	SHORE D	60 ± 3	DIN 53505
Density	g/cm ³	1,22	DIN EN ISO 1183-1
Tensile strength	N/mm ²	50	DIN 53504
Elongation at break	%	350	DIN 53504
100 % modulus	N/mm ²	25	DIN 53504
Compression set: 70°C / 24h, 20 % compression	%	26	----
Compression set: 100°C / 24h, 20 % compression	%	30	----
Tear strength	N/mm	170	DIN ISO 34-1
Abrasion	mm ³	20	DIN ISO 4649
Minimum service temperature	°C	-20	----
Maximum service temperature	°C	+110	----

The mentioned data are only valid for test pieces of the corresponding ISO, DIN and ASTM standards and cannot be directly related to gaskets and joints. The values which are marked with the symbols greater than (\geq) and smaller than (\leq) are nominal values and must be fulfilled of each batch. These values are only tested on selected samples.